

QSO 690 Module Four Assignment Guidelines and Rubric

Overview: Value stream mapping is a qualitative lean systems tool aimed at eliminating waste (*muda*) in many manufacturing processes. Value stream mapping is useful because it creates a visual map of every process involved in the flow of materials and information in a product's value chain (worth of operations).

Prompt: Using the example of a value stream map in <u>Table 6.1</u> (in Chapter 6 of the course textbook), produce a value stream map of the company you selected to research for your final project. (You may focus on a specific product line or division within the company.) In similar chart form, be sure to include each of the eight types of waste and how they apply to your selected company. You may use the textbook information and any outside sources identified in your research so far to inform your response. The eight types of waste are as follows:

- 1. Overproduction
- 2. Inappropriate processing
- 3. Waiting
- 4. Transportation
- 5. Motion
- 6. Inventory
- 7. Defects
- 8. Underutilization of employees

For more information on how to develop a flow chart, see the following video tutorials:

- Create a Flow Chart With SmartArt Graphics
- Create a Flow Chart With PowerPoint

Your value stream map should outline the three parts of the value stream mapping process:

- 1. **Evaluation:** Include a **current-state value stream map**, as exemplified by the instructions and process steps in Chapter 6 of the course textbook. This will require an evaluation of the present processes being investigated. Be sure to include all relevant processing steps, timeline elements, and transportation methods for delivery on incoming shipment of product.
- 2. **Projection:** Include a **future-state value stream map**, which projects how the value stream map would lay out after improvements are made.
- 3. **Analysis and Recommendations:** Include an **implementation plan**, as exemplified by the instructions and process steps in Chapter 6 of the course textbook. Be sure to completely analyze the current-state value stream map, identify instances of bottlenecks and waste (*muda*), and clearly explain the improvements that can be made to achieve a leaner process.



The current-state and future-state value stream maps should be included in the document you submit. Outside sources identified in your research so far can be used to inform your responses. Note that this exercise will help you prepare for the tasks in the Milestone Two assignment.

Guidelines for Submission: Submit a 3- to 5-page document with double spacing, 12-point Times New Roman font, and one-inch margins. Your sources should be properly cited according to APA style on a References page at the end of your report. Your value stream maps should be included in the document you submit. They may be created as tables in the document, or they may be images that you create in another application and paste into your submission.

Critical Elements	Proficient (100%)	Needs Improvement (80%)	Not Evident (0%)	Value
Evaluation: Current-State	Current-state value stream map	Current-state value stream map is	Does not include a current-state value	30
Value Stream Map	correctly and thoroughly charts the	developed but may be incorrectly	stream map	
	company's current processes	charted or incomplete		
Projection: Future-State	Future-state value stream map is	Future-state value stream map is	Does not include a future-state value	30
Value Stream Map	correctly and completely developed,	developed but may contain flow chart	stream map	
	outlining key opportunities to eliminate	errors or omissions that overlook		
	waste (muda)	opportunities to eliminate waste (muda)		
Analysis and	Implementation plan identifies notable	Implementation plan identifies instances	Does not include an implementation	30
Recommendations:	instances of waste (muda) in the	of waste (muda) in the company's	plan	
Implementation Plan	company's processes and makes creative	processes but overlooks some areas		
	and feasible recommendations for	where inefficiencies could be addressed;		
	improvement of bottlenecks and	recommendations for improvement are		
	transportation methods for	made but may not be complete or fully		
	deliveries/shipment of product	feasible		
Articulation of Response	Submission has no major errors related	Submission has major errors related to	Submission has critical errors related to	10
	to citations, grammar, spelling, syntax,	citations, grammar, spelling, syntax, or	citations, grammar, spelling, syntax, or	
	or organization	organization that negatively impact	organization that prevent understanding	
		readability and articulation of main ideas	of ideas	
			Total	100%